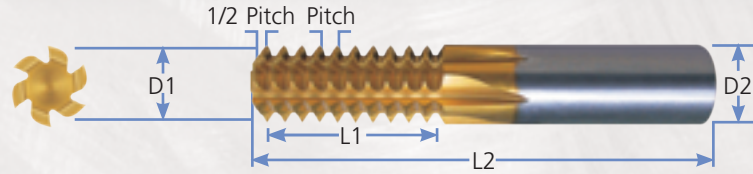
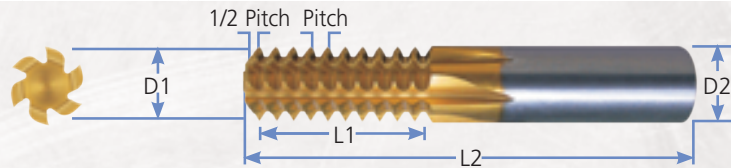


## Solid Carbide Thread Mills



### UN External Threads Standard Length

Min. Size	TIN	TLN	Pitch	Flutes	D2	D1	L2	L1
ALL 36 UN	0270208	0378208	36	5	0.250	0.240	2.25	0.2778
ALL 32 UN	0270200	0378200	32	5	0.250	0.240	2.25	0.5625
ALL 32 UN	0270209	0378209	32	5	0.375	0.370	2.84	0.9375
ALL 28 UN	0270201	0378201	28	5	0.312	0.310	2.48	0.7857
ALL 24 UN	0270210	0378210	24	5	0.312	0.310	2.48	0.7917
ALL 24 UN	0270211	0378211	24	5	0.375	0.370	2.84	1.0000
ALL 20 UN	0270202	0378202	20	5	0.375	0.370	2.84	0.9000
ALL 18 UN	0270203	0378203	18	5	0.375	0.370	2.84	0.9444
ALL 16 UN	0270204	0378204	16	5	0.500	0.470	3.27	1.1250
ALL 14 UN	0270212	0378212	14	5	0.312	0.310	2.48	1.6429
ALL 14 UN	0270213	0378213	14	5	0.500	0.470	3.27	1.1429
ALL 12 UN	0270205	0378205	12	5	0.500	0.470	3.27	1.1670
ALL 8 UN	0270206	0378206	8	6	0.625	0.620	3.62	1.5000
ALL 6 UN	0270207	0378207	6	6	0.750	0.745	4.10	1.5000



### UNJ External Threads Standard Length

Min. Size	TIN	TLN	Pitch	Flutes	D2	D1	L2	L1
ALL 32 UNJ	0271000	0371800	32	5	0.250	0.240	2.25	0.5313
ALL 24 UNJ	0271001	0371801	24	5	0.375	0.370	2.84	0.9583
ALL 20 UNJ	0271002	0371802	20	5	0.375	0.370	2.84	0.9000
ALL 18 UNJ	0271003	0371803	18	5	0.312	0.310	2.48	0.7778
ALL 18 UNJ	0271004	0371804	18	5	0.500	0.470	3.27	1.1111
ALL 16 UNJ	0271005	0371805	16	5	0.312	0.310	2.48	1.0000
ALL 16 UNJ	0271006	0371806	16	5	0.500	0.470	3.27	1.1250
ALL 14 UNJ	0271007	0371807	14	5	0.500	0.470	3.27	1.1428
ALL 12 UNJ	0271008	0371808	12	5	0.500	0.470	3.27	1.1667